

Work Order ID 59317

Monday, May 31, 2010 3:29:10 PM



Page 1

Item ID: D206-642-311

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 5/31/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/4/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2010 /RA110038/ NCR10-054

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 10-05-31

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D206-642	Rev N

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo 0.00

Quality Control

Original B36132 @ CHG004. Kit was complete, including the saddles form the replacement skid sent to the customer: B46576.

5/10/05/31

CL

110 Pick Kit 0.00



Packaging

Memo 0.00

Packaging

New paperwork, decals & labels required @ CHG004. Returning to stock with the new batch #.

for CL 10/06/01

120 QC4- 100% Inspect kits for completeness 0.00



QC

Memo 0.00

Quality Control

8/06/01

CL

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-311	CHG	CHG004
DESC	Skidtube LH Low	STC	SH98-4
LOT	B36132	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4/407	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	